How to make reducer?

10 Inch Pipe OD = 273 mm
6 Inch Pipe OD = 168 mm

10 inch pipe CF = 857 mm
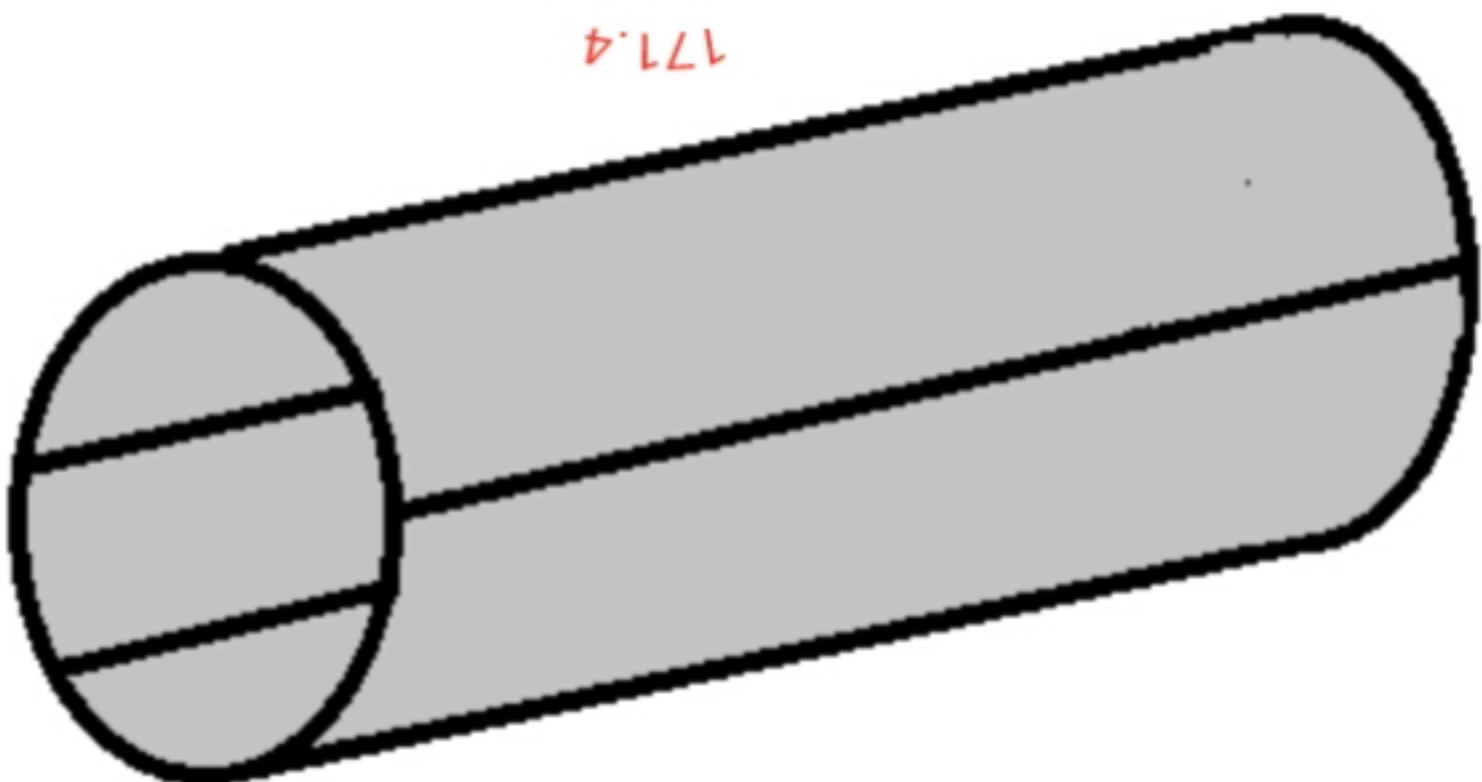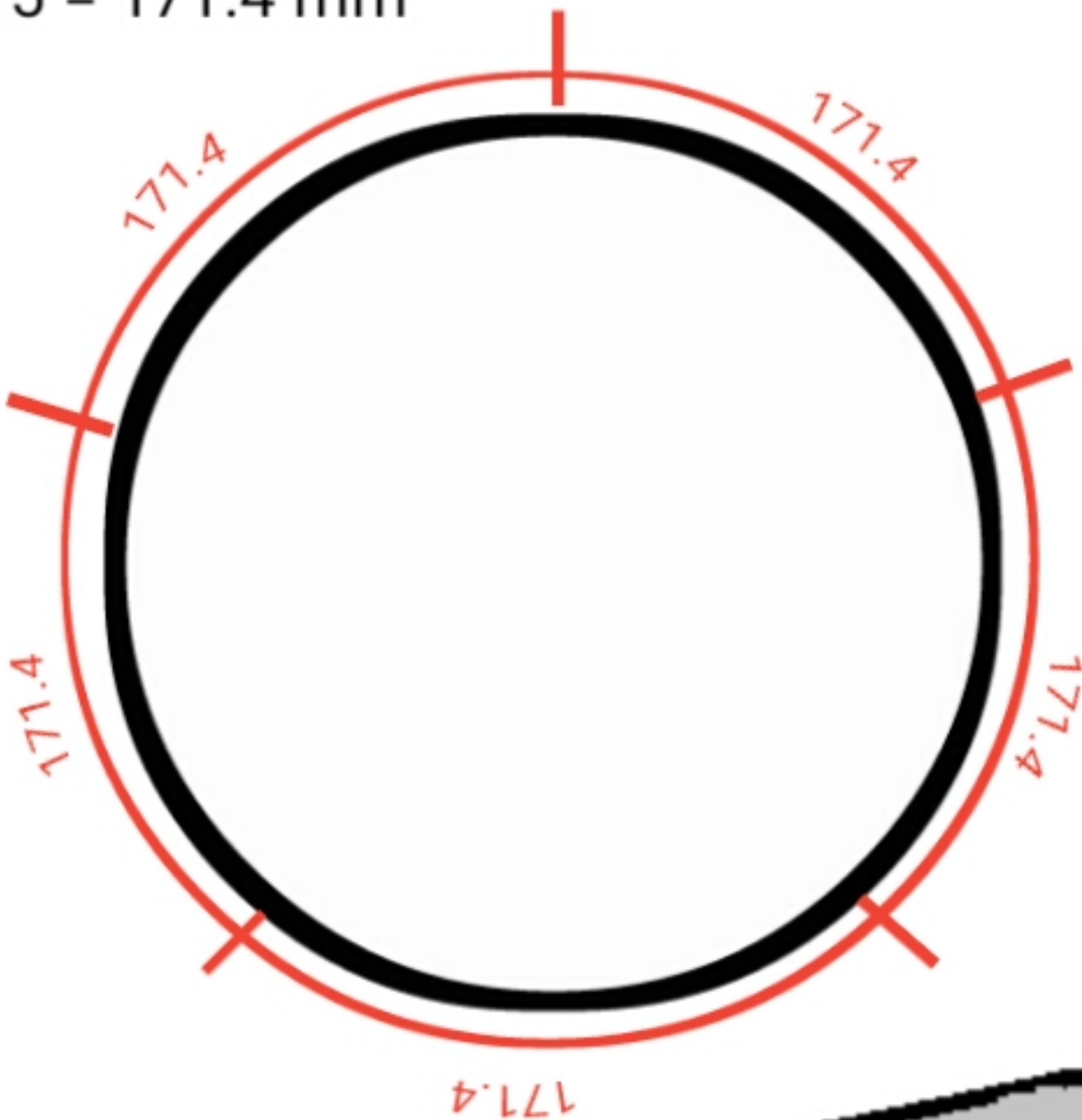6 Inch pipe CF = 527 mm
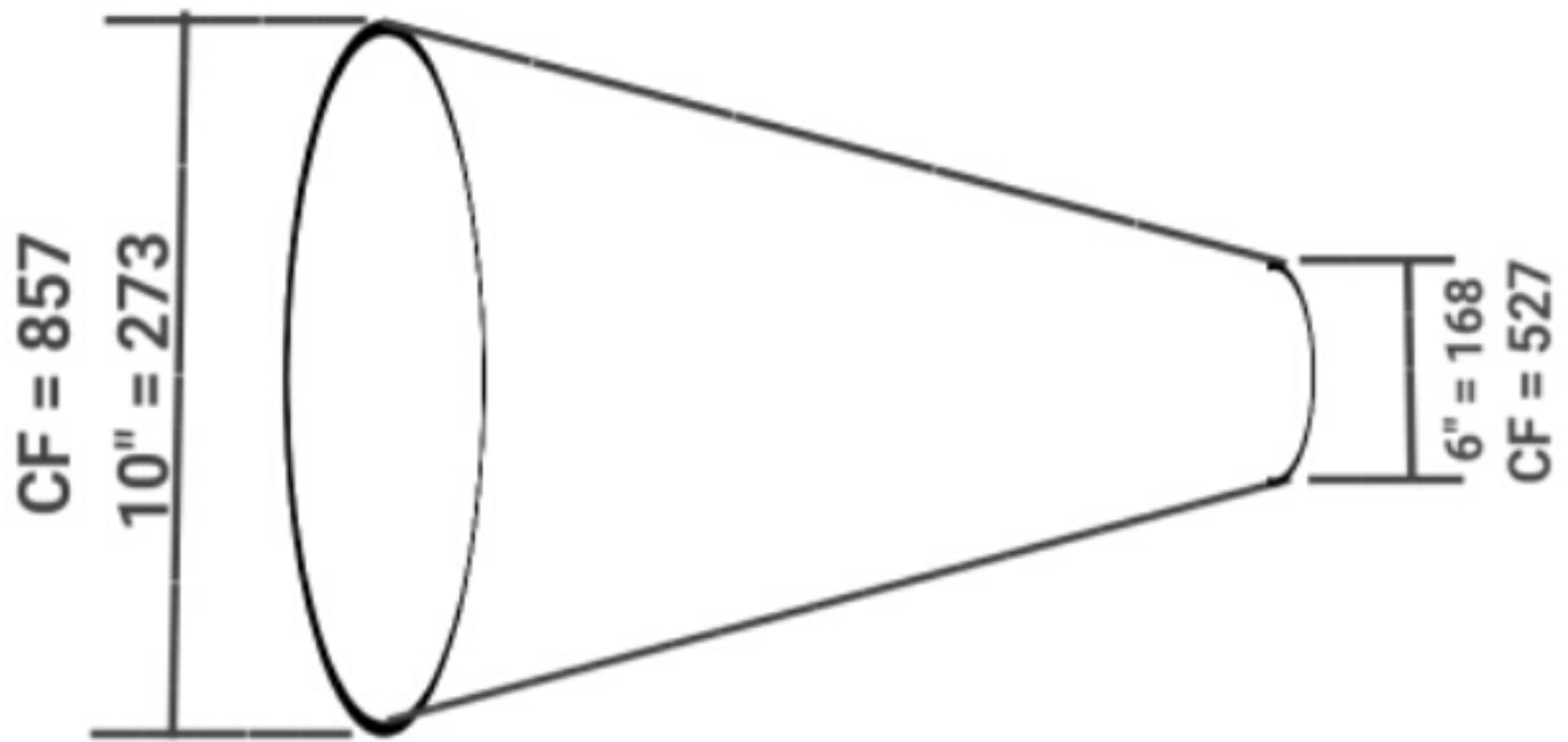
Now,
for making a reducer have to draw 5 center line in the pipe. So divide 857 mm by 5 center line.

857/5 = 171.4 mm

CONCENTRIC REDUCER

CF = 857
10" = 273

6" = 168
CF = 527

857 - 527 = 330mm

330 ÷ 8 = 41.25mm

20.5 41.25 41.25 41.25 41.25 41.25 41.25 41.25 20.5

857